

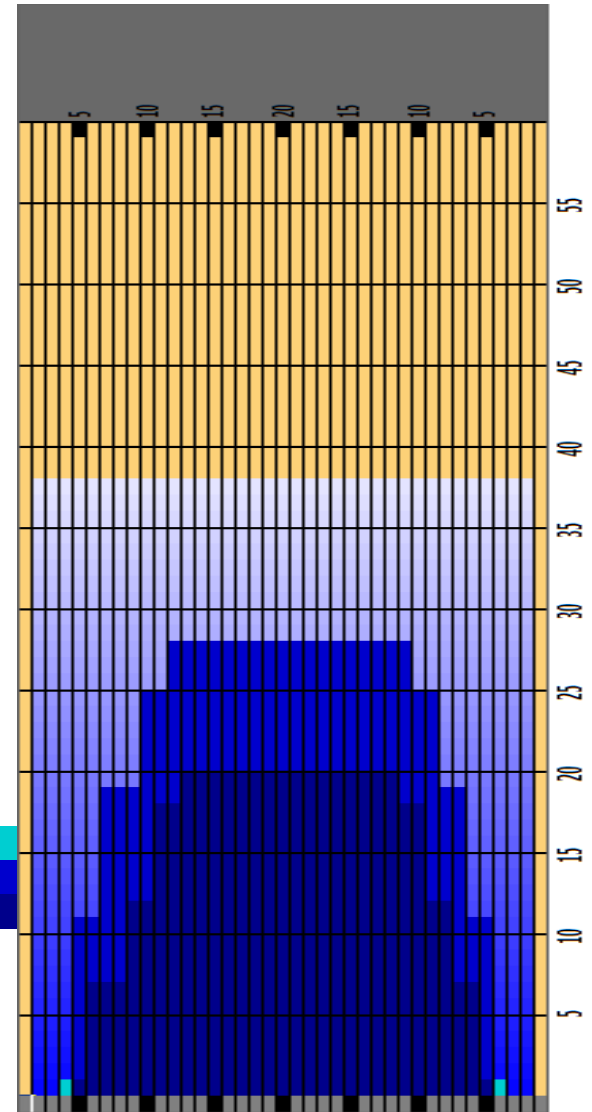
FLEX BAYN SYYSRYSAYS JA LAHDEN LIITTOMYLLY 2017



Oil Pattern Distance	38	Reverse Brush Drop	30	Oil Per Board	40 ul
Forward Oil Total	10.28 mL	Reverse Oil Total	6.96 mL	Volume Oil Total	17.24 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	2	14	4	A	66	0.0	1.9	1.9	2640
2	6L	6R	3	14	4	A	87	1.9	7.8	5.9	3480
3	9L	8R	2	18	4	A	48	7.8	12.9	5.1	1920
4	11L	10R	2	18	4	A	40	12.9	18.0	5.1	1600
5	13L	12R	1	18	4	A	16	18.0	20.5	2.5	640
6	2L	2R	0	22	4	A	0	20.5	26.0	5.5	0
7	2L	2R	0	22	3	A	0	26.0	30.0	4.0	0
8	2L	2R	0	22	2	A	0	30.0	34.0	4.0	0
9	2L	2R	0	22	1	A	0	34.0	38.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	38.0	28.0	-10.0	0
2	12L	11R	1	22	3	B	18	28.0	24.9	-3.1	720
3	10L	9R	2	22	3	B	44	24.9	18.7	-6.2	1760
4	7L	7R	3	18	4	B	81	18.7	11.1	-7.6	3240
5	5L	5R	1	18	4	B	31	11.1	8.6	-2.5	1240
6	2L	2R	0	14	4	B	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 38 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.25	1.33	1	1	1.18	4.25

