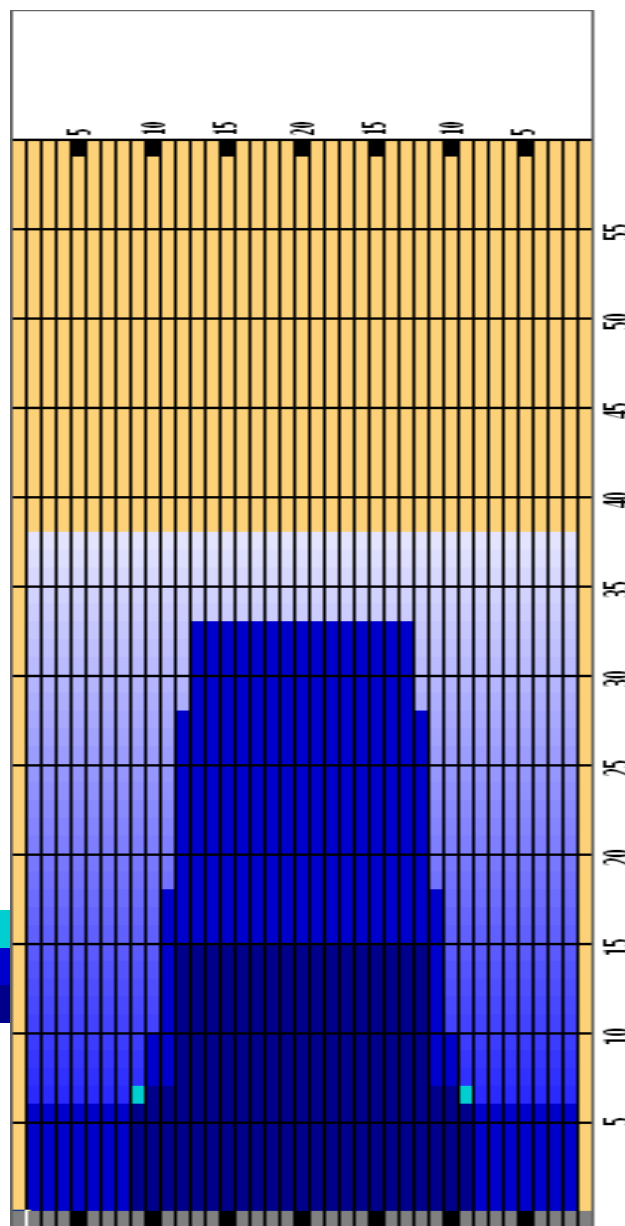


Oil Pattern Distance	38	Reverse Brush Drop	35	Oil Per Board	40 ul
Forward Oil Total	6.04 mL	Reverse Oil Total	10.12 mL	Volume Oil Total	16.16 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	18	3	A	31	0.0	0.0	0.0	1240
2	9L	9R	3	18	3	B	69	0.0	7.6	7.6	2760
3	12L	12R	3	18	3	A	51	7.6	15.2	7.6	2040
4	2L	2R	0	18	3	B	0	15.2	24.0	8.8	0
5	2L	2R	0	22	3	A	0	24.0	33.0	9.0	0
6	2L	2R	0	30	3	B	0	33.0	38.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	38.0	33.0	-5.0	0
2	13L	13R	2	18	3	B	30	33.0	27.9	-5.1	1200
3	12L	12R	4	18	3	A	68	27.9	17.7	-10.2	2720
4	11L	11R	4	14	3	B	76	17.7	9.8	-7.9	3040
5	10L	10R	2	14	4	A	42	9.8	5.9	-3.9	1680
6	2L	2R	1	14	4	B	37	5.9	4.0	-1.9	1480
7	2L	2R	0	14	4	A	0	4.0	0.0	-4.0	0



Cleaner Ratio Main Mix                    24:1      Forward  
 Cleaner Ratio Back End Mix            33:1      Reverse  
 Cleaner Ratio Back End Distance      30        Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	12.5	2.33	1	1	2.33	12.5

