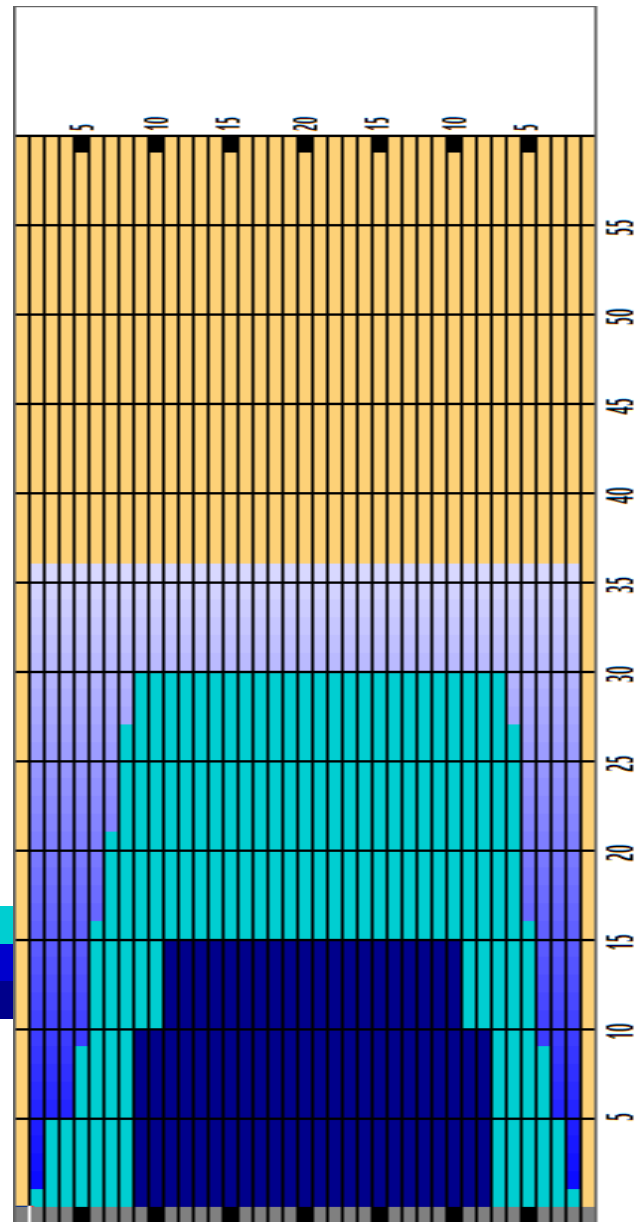


Oil Pattern Distance	36	Reverse Brush Drop	30	Oil Per Board	Multi ul
Forward Oil Total	22.045 mL	Reverse Oil Total	4.84 mL	Volume Oil Total	26.885 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	10	3	B	74	0.0	1.4	1.4	3700
2	3L	3R	2	50	14	3	A	70	1.4	5.3	3.9	3500
3	5L	4R	2	50	14	3	B	64	5.3	9.2	3.9	3200
4	6L	5R	3	50	18	3	A	90	9.2	16.8	7.6	4500
5	7L	6R	2	50	18	3	B	56	16.8	21.9	5.1	2800
6	8L	6R	2	55	18	3	A	54	21.9	27.0	5.1	2970
7	9L	7R	1	55	22	3	B	25	27.0	30.1	3.1	1375
8	2L	2R	0	50	30	3	A	0	30.1	36.0	5.9	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	36.0	15.0	-21.0	0
2	11L	10R	2	55	18	3	A	40	15.0	9.9	-5.1	2200
3	9L	8R	2	55	14	3	B	48	9.9	6.0	-3.9	2640
4	2L	2R	0	50	10	3	A	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix                    24:1      Forward

Cleaner Ratio Back End Mix            33:1      Reverse

Cleaner Ratio Back End Distance      30        Combined

Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

WB Stockholm



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.75	1.12	1	1	1.05	2.01

