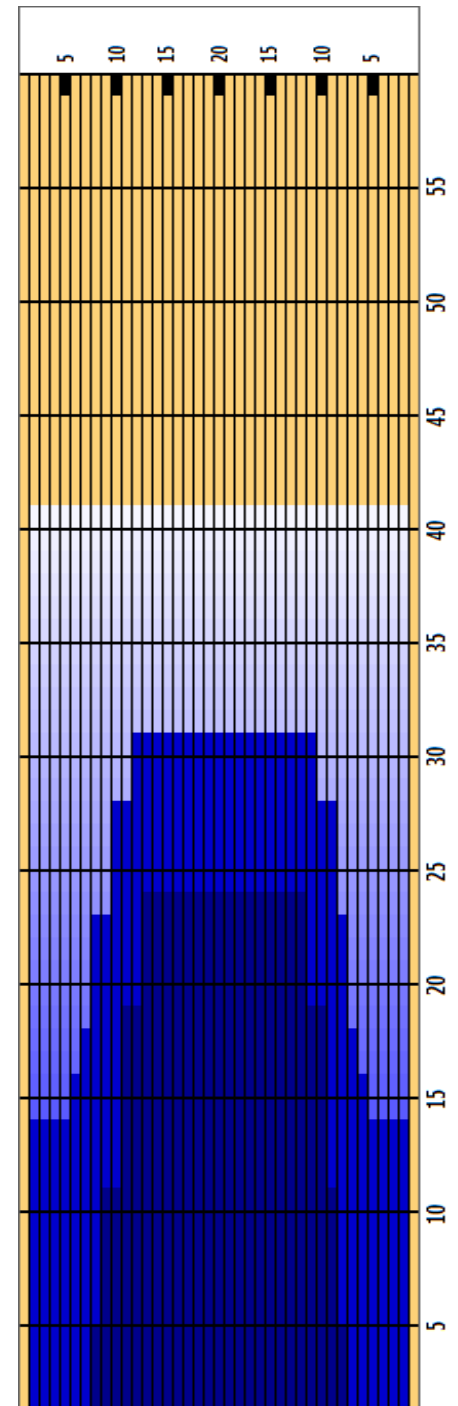


Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	13.55 mL	Reverse Oil Total	10.25 mL	Volume Oil Total	23.8 mL
Tank Configuration	ALT	Tank A Conditioner	K Current	Tank B Conditioner	K Current

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	14	4	31	0.0	0.0	0.0	1550
2	6L	6R	1	14	4	29	0.0	1.9	1.9	1450
3	8L	8R	2	14	4	50	1.9	5.8	3.9	2500
4	9L	9R	3	14	4	69	5.8	11.7	5.9	3450
5	11L	10R	3	18	3	60	11.7	19.3	7.6	3000
6	13L	12R	2	18	3	32	19.3	24.4	5.1	1600
7	2L	2R	0	22	3	0	24.4	31.0	6.6	0
8	2L	2R	0	26	3	0	31.0	39.0	8.0	0
9	2L	2R	0	26	3	0	39.0	41.0	2.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	41.0	31.0	-10.0	0
2	12L	11R	1	22	3	18	31.0	27.9	-3.1	900
3	10L	9R	2	18	3	44	27.9	22.8	-5.1	2200
4	8L	8R	2	18	3	50	22.8	17.7	-5.1	2500
5	7L	7R	1	14	3	27	17.7	15.8	-1.9	1350
6	6L	6R	1	14	3	29	15.8	13.9	-1.9	1450
7	2L	2R	1	14	3	37	13.9	12.0	-1.9	1850
8	2L	2R	0	14	4	0	12.0	0.0	-12.0	0



Cleaner Ratio Main Mix 33:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.69	1.43	1	1	1.28	7.69

