



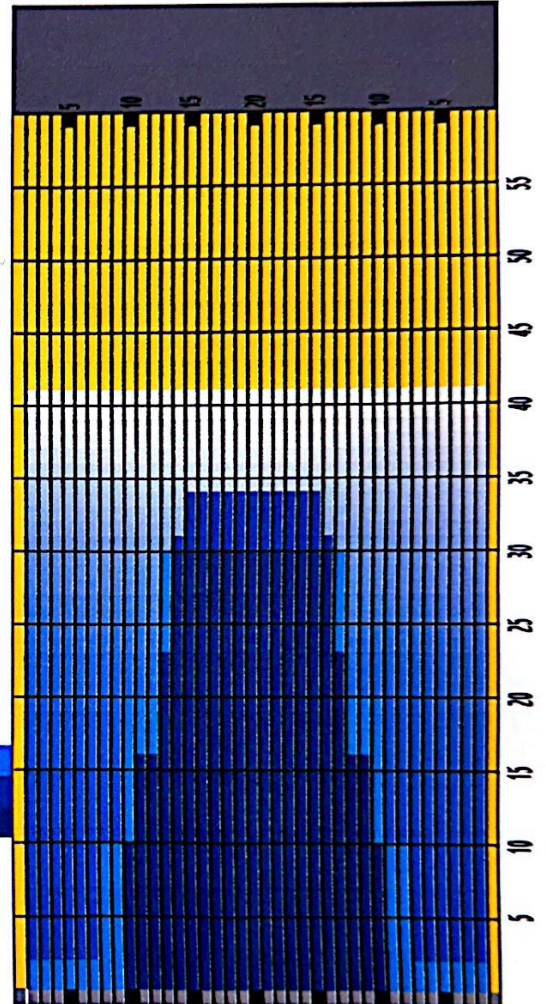
M1 Raisio 9.9



Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	14.65 mL	Reverse Oil Total	9.7 mL	Volume Oil Total	24.35 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	A	74	0.0	2.5	2.5	3700
2	8L	8R	3	18	A	75	2.5	10.1	7.6	3750
3	10L	10R	4	18	A	84	10.1	20.3	10.2	4200
4	13L	13R	4	18	A	60	20.3	30.5	10.2	3000
5	2L	2R	0	22	A	0	30.5	36.0	5.5	0
6	2L	2R	0	30	A	0	36.0	41.0	5.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	41.0	34.0	-7.0	0
2	15L	15R	1	22	A	11	34.0	30.9	-3.1	550
3	14L	14R	3	18	A	39	30.9	23.3	-7.6	1950
4	13L	13R	3	18	A	45	23.3	15.7	-7.6	2250
5	11L	11R	3	14	A	57	15.7	9.8	-5.9	2850
6	10L	10R	2	14	A	42	9.8	5.9	-3.9	2100
7	2L	2R	0	10	A	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	125	255	1.04	1.04	2.55	125

